### Mipa Autoreifenlack

Technical data sheet

#### Intended use

Special paint to recondition unsightly tyres and rubber parts as well as black lettering.

Spreading rate: 5,0 - 7,0 m²/l

#### Processing instructions



**Colour** black



Mixing ratio Hardener

by weight (lacquer : hardener) by volume (lacquer : hardener)





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Pot life

# ×

Thinner 10 - 15 % Mipa 2K-Verdünnung normal V 25

∏s

### Spray viscosity gravity spray gun

18 - 22 s 4 mm DIN

1	Application	mod

Application mode Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	dilution (%)
gravity spray gun (high pressure)	-	2 - 2,5	1,3 - 1,5	1 - 2	10 - 15
HVLP (low pressure)		2 - 2,2	1,3 - 1,5	1 - 2	10 - 15
HVLP / internal nozzle pressure	-	0,7	-	-	-
	Application mode gravity spray gun (high pressure) HVLP (low pressure) HVLP / internal nozzle	Application modeHardenergravity spray gun (high pressure)HVLP (low pressure)HVLP / internal nozzle	Application modeHardenerpressure (bar)gravity spray gun (high pressure)2 - 2,5HVLP (low pressure)2 - 2,2HVLP / internal nozzle0,7	Application modeHardenerpressure (bar)nozzle (mm)gravity spray gun (high pressure)2 - 2,51,3 - 1,5HVLP (low pressure)2 - 2,21,3 - 1,5HVLP / internal nozzle0,7	Application modeHardenerpressure (bar)nozzle (mm)spray passesgravity spray gun (high pressure)2 - 2,51,3 - 1,51 - 2HVLP (low pressure)2 - 2,21,3 - 1,51 - 2HVLP (low pressure)0,7

Airmix/Airless



### Flash-off time

5 - 8 min between the coats

10 - 15 min before oven drying

### Dry coat thickness

25 - 35 µm

Version: en 0221

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$\bigcirc$	Drying time object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	20 °C	10 - 20 min	1 h			
Note						
Storage:		at least 3 years in	unopened o	riginal container		

VOC Regulation:	EU limit value for this product (category B/e): 840 g/l This product contains max. 588 g/l of VOC.
Processing conditions:	from +10 °C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation

Processing instructions:

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