

### Intended use

Special paint to recondition unsightly tyres and rubber parts as well as black lettering.

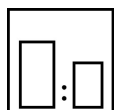
Spreading rate: 5,0 - 7,0 m<sup>2</sup>/l

### Processing instructions



#### Colour

black



#### Mixing ratio

##### Hardener

by weight (lacquer : hardener)

by volume (lacquer : hardener)

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#### Hardener

for complete paintwork

for partial paintwork

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#### Pot life

—



#### Thinner

10 - 15 % Mipa 2K-Verdünnung normal V 25



#### Spray viscosity

gravity spray gun

Airmix/Airless

18 - 22 s 4 mm DIN

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#### Application mode

##### Application mode

##### Hardener

##### pressure (bar)

##### nozzle (mm)

##### spray passes

##### dilution (%)

gravity spray gun (high pressure)

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2 - 2,5

1,3 - 1,5

1 - 2

10 - 15

HVLP (low pressure)

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2 - 2,2

1,3 - 1,5

1 - 2

10 - 15

HVLP / internal nozzle pressure

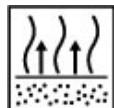
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0,7

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#### Flash-off time

5 - 8 min between the coats

10 - 15 min before oven drying

#### Dry coat thickness

25 - 35 µm



**Drying time**

**object  
temperature**

20 °C

**dust dry**

10 - 20 min

**set to  
touch**

1 h

**ready for  
assembly**

—

**sandable**

—

**recoatable**

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**Note**

**Storage:** at least 3 years in unopened original container

**VOC Regulation:** EU limit value for this product (category B/e): 840 g/l  
This product contains max. 588 g/l of VOC.

**Processing conditions:** from +10 °C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation

**Processing instructions:** —