

Mipa 2-Schicht-Acryl-Klarlack

Item no 21501 0010

Technical data sheet

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Intended use

Mipa 2-Schicht-Acryl-Klarlack is a high-quality, fast drying finishing coat for basecoats.

Processing instructions



Substrates

Mipa water- and solvent-based basecoats, cured and sanded old paintworks.

Pre-treatment / cleansing

Please refer to the section "Substrate preparation" for detailed information.

Characteristics

Very good weather resistance, lightfast, non-yellowing
Highly shock- and scratch-resistant
High surface hardness with good elasticity at the same time
Good flow

Colour / gloss level

Colourless, high-gloss



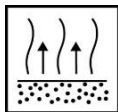
Preparation

Before use, shake can vigorously for 1 - 2 minutes!



Application

Spray to test - spray distance approx. 20 - 30 cm
2 - 3 coats, dry film thickness: 40 - 50 µm



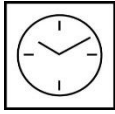
Flash-off time

3 - 5 min between coats



After use

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.



Drying time at 20 °C

Dust dry after approx.	10 - 15 min
Set to touch after approx.	1 - 2 h
Ready for assembly after approx.	12 h

Processing conditions From +10 °C and up to 80 % relative air humidity. Ensure adequate air ventilation.

Storage Can be stored for 2 years in cool and dry places.

VOC-regulation EU limit value for this product (cat. B/e): 840 g/l
This product contains max. 800 g/l of VOC.

Safety information See safety data sheet

Substrate preparation:

Remove old coatings that have not cured or are not sound.

Do not use on thermoplastic substrates.

Intact, sound old paintworks, factory paintings:

1. Pre-clean with Mipa Silikonentferner.
2. Then sand with P 400 - 500.
3. Afterwards, degrease with Mipa Silikonentferner.

Mipa Basecoats:

Observe the respective Technical data sheet of the Mipa basecoat system!