

# Mipa 2K-Acrylfiller-Spray inkl. Härter

Item no 21371 0000

Technical data sheet

**mipa**

Professional Coating Systems

page 1 / 4

## Intended use

Mipa 2K-Acrylfiller-Spray is a fast drying priming coat with good filling properties, high protection against corrosion and excellent sandability. Mipa 2K-Acrylfiller-Spray provides an excellent adhesion on iron, steel, GRP, aluminium and galvanised substrates and can be overcoated with all conventional one or two-component paints.

## Processing instructions



### Substrates

Iron, steel, zinc and aluminium

### Pre-treatment / cleansing

Pre-clean with Mipa Silikonentferner.

Please refer to the section "Substrate preparation" for detailed information.

### Characteristics

Very good curing even in case of high layer thicknesses

Very good sandability

Excellent flow and surface finish

Overcoatable with all solvent and water-based basecoats as well as 1K and 2K topcoats

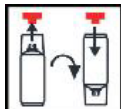
Safe and clean transfer of the hardener

Very resistant to chemical and mechanical stress

Fuel resistant

### Colour / gloss level

grey / matt



### Preparation

Before use, shake can vigorously for 1 - 2 min!

Right before spraying, take the red button from the cap, turn the spray can 180° and attach the button to the pin on the bottom of the aerosol.

Place the spray can with the cap upside down on a solid surface. Press the red button down with the heel of your hand until a stop is reached.

After the activation, shake can again vigorously.

### Application

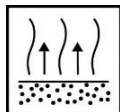
Spray to test - spray distance approx. 20 - 30 cm

2 - 4 coats, dry film thickness: 45 - 180 µm

Version: en 0322

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MIPA SE · Am Oberen Moos 1 · D-84051 Essenbach · Tel.: +49(0)87 03/922-0 · Fax: +49(0)87 03/922-100 · mipa@mipa-paints.com · www.mipa-paints.com



### Flash-off time

5 min between coats



### After use

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.



### Drying time at 20 °C

Sandable after approx. 3 - 5 h or 30 min drying at 60 °C



### Subsequent processing

Dry sanding: For 1-layer topcoats P 400  
For 2-layer topcoats P 500 - 600



Wet sanding: For 1-layer topcoats P 600  
For 2-layer topcoats P 800 - 1000

**Processing conditions** From +10 °C and up to 80 % relative humidity. Ensure adequate air ventilation.

**Storage** Can be stored for 2 years in cool and dry places.

**VOC-regulation** EU limit value for the product (cat. B/e): 840 g/l  
This product contains max. 650 g/l of VOC.

**Safety information** See safety data sheet

### Processing instructions

Mipa 2K-Acrylfiller-Spray can be overcoated within 24 h without intermediate sanding.

Pot life: approx. 8 h at 20 °C

### Substrate preparation:

The substrate must be clean and dry. Remove oil, grease, rust, mill skill, rolling skin as well as other substances impairing the function of the coating!

Remove old coatings or primers that have not cured or are not sound.

Do not use on thermoplastic substrates.

## Steel substrates:

1. Pre-clean with Mipa Silikonentferner.
2. Then dry sand with P 120.
3. Afterwards, degrease with Mipa Silikonentferner.

## Aluminium substrates + galvanised substrates (strip galvanising / continuous hot-dip galvanising) and electrogalvanising:

1. Pre-clean with Mipa Silikonentferner.
2. Then dry sand with P 220.
3. Afterwards, degrease with Mipa Silikonentferner.

## Galvanised substrates (batch galvanising / discontinuous hot-dip galvanising), surface cleansing with the ammonia solution Mipa Zinkreiniger:

1. Mix Mipa Zinkreiniger 1 : 1 with water.
2. Wet sand thoroughly with a corundum synthetic non-woven web to a matt finish.
3. Allow the resulting metallic grey suspension to work for approx. 10 minutes.
4. Sand again.
5. Afterwards, rinse thoroughly with water and allow the surface to dry.

## GRP:

1. Before painting, reheat the object to be painted for 60 minutes at 60°C.
2. Degrease with Mipa Kunststoffreiniger antistatisch or Mipa Silikonentferner.
3. Sand thoroughly with P 240 - P 320.
4. Clean again with Mipa Kunststoffreiniger antistatisch or Mipa Silikonentferner.
5. Allow parts to dry completely.
6. Recommended for neutralising electrostatic charges:

Blow off the surfaces by means of MP Ionisierungspistole X-ION, cleans and neutralises in one operation, reduces dust inclusions when coating. In addition, this avoids differences in pigment orientation when overcoating with metallic/ effect basecoats.

ATTENTION: Releasing agents must be removed completely! After the previously mentioned preparation, we recommend doing a wetting test with water. If the water drops roll off quickly, repeat the pre-treatment.

## Intact, sound old paintworks, factory paintings:

1. Pre-clean with Mipa Silikonentferner.
2. Then sand with P 320.
3. Afterwards, degrease with Mipa Silikonentferner.

## Cathodic e-coating / shop primer:

1. Pre-clean with Mipa Silikonentferner.
2. Then sand with MP Softpad Superfine or with P 320.
3. Afterwards, degrease with Mipa Silikonentferner.

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Technical data sheet

page 4 / 4



**When used as sanding filler, follow the sanding instructions below after drying:**

1. For 1-layer topcoats, sand dry with P 400 or wet with P 600.
2. For 2-layer topcoats, we recommend dry sanding with P 500 / 600 or wet sanding with P 800 / 1000.
3. Thoroughly remove sanding dust using Mipa Silikonentferner or Mipa WBS Reiniger or Mipa WBS Reiniger FINAL. Use clean, lint-free wiping cloths.

It is recommended that the sanded surfaces and/ or joints, grooves etc. are thoroughly blown off with oil-free compressed air.

4. Then clean the surface to be painted with Mipa Silikonentferner, Mipa WBS Reiniger or Mipa WBS Reiniger FINAL using a new, clean cloth.

Once the cleaners have dried completely without leaving streaks, apply the topcoat.

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