

Mipa Acryl-Lackspray

Item no 21400 + colour no

Technical data sheet

mipa

Professional Coating Systems

page 1 / 2

Intended use

Mipa Acryl-Lackspray is a high-quality acrylic paint available in agricultural and construction machinery colours. Ensures colour-matched paintwork and touch-ups in agricultural and construction machinery colours. Especially suited for refinishing commercial vehicles, agricultural and construction machinery, etc.

Processing instructions



Substrates

Cured and sanded old paintworks, well dried Mipa 1K and 2K fillers.

Pre-treatment / cleansing

Pre-clean with Mipa Silikonentferner.

Please refer to the section „Substrate preparation“ for detailed information.

Characteristics

Fast drying
Scratch- and shock-resistant
Lightfast and non-yellowing
High surface hardness
Excellent hiding power
High gloss

Colour / gloss level

Various agricultural and construction machinery colours (see catalogue Mipa Aerosols) / glossy



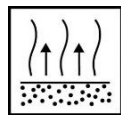
Preparation

Before use, shake can vigorously for 1 - 2 minutes!



Application

Spray to test - spray distance approx. 20 - 30 cm
2 - 3 coats, dry film thickness: 40 - 50 µm



Flash-off time

3 - 5 min between coats



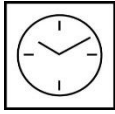
After use

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

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This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

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Drying time at 20 °C

Dust dry after approx.	10 min
Set to touch after approx.	1 - 2 h
Ready for assembly after approx.	12 h

Processing conditions From +10 °C and up to 80 % relative air humidity. Ensure adequate air ventilation.

Storage Can be stored for 2 years in cool and dry places.

VOC-regulation EU limit value for this product (cat. B/e): 840 g/l
This product contains max. 840 g/l of VOC.

Safety information See safety data sheet

Substrate preparation:

Remove old coatings or primers that have not cured or are not sound.

Do not use on thermoplastic substrates.

Intact, sound old paintworks, factory paintings:

1. Pre-clean with Mipa Silikonentferner.
2. Then sand with P 400 - 500.
3. Afterwards, degrease with Mipa Silikonentferner.

Cathodic e-coating / shop primer:

1. Pre-clean with Mipa Silikonentferner.
2. Then sand with MP Softpad Superfine or with P 400 - 500.
3. Afterwards, degrease with Mipa Silikonentferner.