

Mipa Winner-Spray „Acryl-Klarlack“

Item no 21601 + gloss level no

Technical data sheet

mipa

Professional Coating Systems

page 1 / 2

Intended use

Mipa Winner-Spray „Acryl-Klarlack“ is a colourless, non-yellowing protective coating for use on Mipa basecoats and appropriate old paintworks.

Processing instructions



Substrates

Water- and solvent-based Mipa basecoats, fully cured and sanded old paintworks.

Pre-treatment / cleansing

Please refer to section „Substrate preparation“ for detailed information.

Characteristics

Fast drying
Lightfast, UV-resistant
Good flow
Weather-resistant, protects against environmental conditions
Shock and scratch resistant

Colour / gloss level

Colourless glossy (1700), colourless matt (1800)



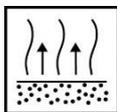
Preparation

Before use, shake can vigorously for 1 - 2 min!



Application

Spray to test - spray distance approx. 20 - 30 cm
2 - 3 coats, dry film thickness 40 - 50 µm



Flash-off time

3 - 5 min between coats



After use

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Version: d 1221

This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

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Drying time at 20 °C

Dust dry after approx.	5 - 10 min
Set to touch after approx..	20 - 30 min
Ready for assembly after approx.	12 h

Processing conditions depends on the product, see processing instructions of the paint filled in.

Storage Can be stored for 2 years in cool and dry places.

VOC-regulation EU limit value for the product (cat. B/e): 840 g/l
This product contains max. 700 g/l of VOC.

Safety information See safety data sheet

Substrate preparation:

Remove old coatings that have not cured or are not sound.

Do not use on thermoplastic substrates.

Intact, sound old paintworks, factory paintings:

1. Pre-clean with Mipa Silikonentferner.
2. Then sand with P 400 - 500.
3. Afterwards, degrease with Mipa Silikonentferner.

Mipa basecoats:

Refer to the respective Mipa technical data sheet of the basecoat system!