

# Mipa Winner-Spray „Acryl-Lack“

Item no 21601 + colour no

Technical data sheet

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## Intended use

Mipa Winner-Spray „Acryl-Lack“ is a fast drying car refinishing paint. This product is weather-resistant and lightfast and therefore suitable for fast and efficient repair work on cars, vehicles, machines, etc.

## Processing instructions



### Substrates

Cured and sanded old paintwork, well dried Mipa 1K and 2K fillers.

### Pre-treatment / cleansing

Pre-clean with Mipa Silikonentferner.

Please refer to the section „Substrate preparation“ for detailed information.

### Characteristics

Fast drying  
Weather-resistant  
High hiding power  
Good adhesion

### Colour / gloss level

gloss black (1200)  
matt black (1300)  
gloss white (1400)  
matt white (1500)  
satin black (2000)



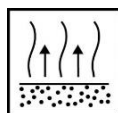
### Preparation

Before use, shake can vigorously for 1 - 2 min!



### Application

Spray to test - spray distance approx. 20 - 30 cm  
3 - 4 coats, dry film thickness: 40 - 50 µm



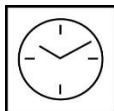
### Flash-off time

3 - 5 min between coats



### After use

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.



## Drying time at 20 °C

Dust dry after approx.	10 min
Set to touch after approx..	1 - 2 h
Ready for assembly after approx.	12 h

**Processing conditions** From +10 °C and up to 80 % relative humidity. Ensure adequate air ventilation.

**Storage** Can be stored for 2 years in cool and dry places.

**VOC-regulation** EU limit value for the product (cat. B/e): 840 g/l  
This product contains max. 750 g/l of VOC.

**Safety information** See safety data sheet

### Substrate preparation:

Remove old coatings and fillers that have not cured or are not sound.

Do not use on thermoplastic substrates.

### Intact, sound old paintworks, factory paintings:

1. Pre-clean with Mipa Silikonentferner.
2. Then sand with P 400 - 500.
3. Afterwards, degrease with Mipa Silikonentferner.

### Cathodic e-coating / shop primer:

1. Pre-clean with Mipa Silikonentferner.
2. Then sand with MP Softpad Superfine or with P 400 - 500.
3. Afterwards, degrease with Mipa Silikonentferner.